MONOLITE® Red 325401 PR 254



Technical Data Sheet for Paints

Revision No.: 3

FULL TONE

Revision Date: 07 / 2013

REDUCTION

PRODUCT DESCRIPTION		
Color Index		Pigment Red 254
C.I. No.		56110
Chemical Type		Diketopyrrolo-Pyrrole
CAS No.		84632-65-5
Hue Angle [1/3 SD]		17.4
1/3 ISD Reduction Ratio	1:6.2	DIN EN ISO 53235
1/25 ISD Reduction Ratio	1:117.6	DIN EN ISO 53235

PHYSICAL DATA		
Appearance	Red Pow	der
Density [g/cm³]	1.5	DIN EN ISO 787-10
Bulk Volume [ltr/kg]	2.2	DIN 53194
Specific Surface [m²/g]	23	DIN EN ISO 66132
Oil Absorption [ml/100g]	43	DIN EN ISO 787-5

STRUCT	URAL FORML	JLA		

STRUCTURAL FORMULA
CI H N O O O O O O O O O O O O O O O O O O

FASTNESS PROP	ERTIES		
Acid		5	DIN EN ISO 787-4
Alkali		5	DIN EN ISO 787-4
Overpainting		5	1)
Water		5	DIN EN ISO 2836
Butanol		4-5	DIN EN ISO 2836
Butyl Acetate		4-5	DIN EN ISO 2836
Xylene		5	DIN EN ISO 2836
MEK		4-5	DIN EN ISO 2836
White Spirits		5	DIN EN ISO 2836
Heat Resistance [°	C]	200	2)
Light Fastness			DIN EN ISO 105-B01
Full Shade		8	
1:1 TiO ₂		7-8	
1/3 ISD		7-8	
Weather Fastness			DIN EN ISO 20105-A02
Full Shade	[12 months]	4-5	[24 months] 4
1:1 TiO ₂	[12 months]	4-5	[24 months] 3-4
1/3 ISD	[12 months]	4-5	[24 months] 3-4

APPLICATION PROFILE	
Waterborne Paints	Recommended
Air Drying Alkyds	Recommended
Stoving Enamels	Recommended
Acid Curing Systems	Recommended
Amine Curing Epoxies	Recommended
Isocyanate Cured Systems	Recommended
Powder Coatings	Recommended

REGULATIONS	
Germany BfR recom. IX	Compliant
AP 89/1	Compliant
USA (FDA) 21 CFR § 178.3297	Listed
Toys Europe EN 71-3:2013	n.a
Toys USA ASTM F 963-03	Compliant
CONEG, EC 94/62	Compliant
ROHS, 2002/95/E, 2005/618/EC	Compliant
End of Life Vehicles, 2000/53/EC, 2002/525/EC	Compliant

STANDARD PACKAGING

- 20kg Paper Bags, 25kg Cardboard Boxes
- Different types of packaging are available on request
- Pigments were tested in an alkyd/melamine system with 30 minutes baking time at 160°C.
- 2) Pigments were tested in an alkyd/melamine system.

CHEMICAL INVENTORY LISTING STATUS

All ingredients are listed in the following national chemical inventories:

ELINCS [Europe], TSCA [USA], DSL [Canada],AICS [Australia], NZIOC [New Zealand], MITI [Japan], ECL [Korea], IECSC [China], PICCS [Philippines]

^{® =} Registered trademark of Heubach Colour Pvt. Ltd. Our product specifications and application information are based on our current knowledge. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and us.